



# FREDERICK UNIVERSITY

## Department of Mechanical Engineering

### Calibration of an Orifice Meter

**Objective:** The volumetric flow-rate,  $Q$ , of a given fluid through an orifice nozzle flow meter is proportional to the square root of the pressure drop across the meter. Thus,  $Q = K\sqrt{h}$  where  $K$  is the meter calibration constant and  $h$  is the manometer reading that measures the pressure drop before and after the orifice. The purpose of this experiment is to determine the value of  $K$  for a orifice.

**Equipment:** Pipe with an orifice flow meter, pump with flow control valve, manometer, weighing tank, stop watch.

**Experimental Procedure:** Adjust the flow control valve to give the desired flow meter manometer reading,  $h$ . Estimate the time required to fill the weighing tank. Repeat the measurements for various valve settings (i.e. flowrates).

**Calculations:** For each set of results determine the flowrate using the volume of the tank and the time required to be filled. Estimate the discharge coefficient  $C$  from the figure using the Reynolds number and diameter ratio.

**Graph:** Plot flow-rate  $Q$  as ordinates and square root flow meter manometer reading,  $\sqrt{h}$ , as abscissas on a linear graph. Draw the best-fit straight line through the data.

**Results:** Use your data to determine the calibration constant,  $K$ , in the flow meter equation. Compare your value with the value obtained through the use of the discharge coefficient  $C$ .

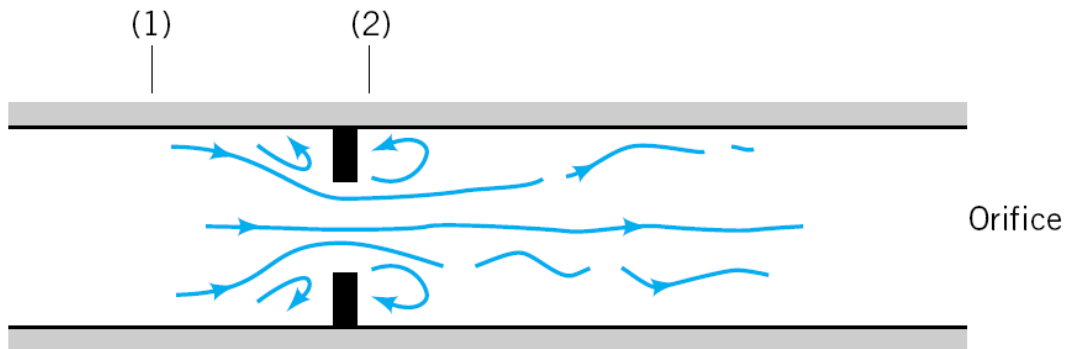
**Data:** To proceed, print this page for reference and use the table below as an example.

t(s)	Q = V / t (m <sup>3</sup> /s)	Δh (m)	Δh <sup>(0.5)</sup>
23	2.39E-03	0.2323	0.482
24.3	2.26E-03	0.207	0.455
26.6	2.07E-03	0.175	0.418
27.5	2.00E-03	0.145	0.381
31	1.77E-03	0.1225	0.350

volume of  
tank (V) 0.054955 m<sup>3</sup>

## THEORY:

The orifice flow meter consists of a contraction as shown the diagram.



Writing Bernoulli's equation between section 1 and 2 we have:

$$\frac{p_1}{\rho g} + \frac{V_1^2}{2g} + z_1 = \frac{p_2}{\rho g} + \frac{V_2^2}{2g} + z_2 + h_L,$$

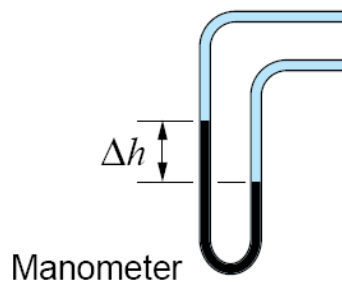
where  $V$  is the velocity (m/s),  $P$  is the pressure (Pa),  $z$  is the velocity (m) and  $h_L$  head loss (m/s). If the meter is horizontal  $z_1$  and  $z_2$  cancel. Also from continuity  $V_1 A_1 = V_2 A_2$ , where  $A_1$  and  $A_2$  are the areas. Solving for  $V_2$  we have:

$$V_2 = \sqrt{\frac{2(p_1 - p_2 - \rho g h_L)}{\rho(1 - (A_2/A_1)^2)}}.$$

The value of  $h_L$  must be determined experimentally. But it is more convenient to modify the equation by dropping  $h_L$  and introducing a discharge coefficient  $C$ . Hence the volumetric flow rate  $Q$  is given by:

$$Q = CA_2 \sqrt{\frac{2(p_1 - p_2)}{\rho(1 - (A_2/A_1)^2)}}$$

The pressure difference  $(p_1 - p_2)$  is measured using a mercury manometer:



$$\therefore Q = CA_2 \sqrt{\frac{2g\Delta h(\rho_{Hg} - \rho_{H_2O})}{\rho_{H_2O}(1 - (A_2/A_1)^2)}}$$

Hence, in general, the volumetric flow rate is proportional to the square root of the manometer reading.

The discharge coefficient ( $C$ ) can be obtained from the following figure. In this figure  $d$  is the diameter of the throat section and  $D$  the diameter of the inlet (section 1).

